



ER 70S-G Carbon steel TIG Solid Welding Wire

Element	C	Mn	Si	S	P
Percent	0.06-0.14	1.60-1.90	0.80-1.15	0.025 max	0.025 max

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SKU: ER 70S-G

Price:

Stock: instock

Categories: [Welding Consumables](#), [Carbon Steel Welding Wires](#), [TIG/MIG Filler Wires](#), [Welding Filler Wires](#)

Product Description

ER 70S-G is a coated, manganese-silicon alloyed GTAW wire for welding of all general engineering and structural steels with minimum yield strength of max 400 Mpa. High level of silicon and manganese for use on slightly contaminated base materials. contains deoxidizers also provide better wetting , giving a flatter bead shape and the capability of faster travel speeds. CHEMICAL

COMPOSITION OF ALL WELD METAL (%)

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