

E 308LT-1 Stainless Steel Flux Cored Wire

Element	C	Mn	Si	Cr	Ni
Percent	0.03	1.40	0.40	19.8	10

Read More

SKU: E 308L-T1

Price:

Stock: instock

Categories: Flux Cored Wires, Stainless Steel Flux Cored Wires,

Welding Consumables

Product Description

E308LT1-1/4 is an all-position, flux-cored wire designed for MIG/MAG welding of low carbon 18%Cr-8%Ni stainless steels including AISI 304, 304L, 304LN, ASTM A157 Gr. C9; A320 Gr. B8C or D. It may also be used for welding types 321 and 347 if service temperature does not exceed 500?F (260?C). This wire provides excellent weldability and increased creep resistance at elevated temperatures.



E 309L-T1 Stainless Steel Flux Cored Wire

Element	С	Mn	Si	Cr	Ni
Percent	0.02	1.75	0.35	23.3	13.8

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SKU: E 309L-T1

Price:

Stock: instock

Categories: Flux Cored Wires, Stainless Steel Flux Cored Wires,

Welding Consumables

Product Description

An extra low carbon gas shielded stainless steel FCW wire • Typical 23Cr-13Ni type weld deposit • Stable arc, low spatter and easy slag removal • Excellent bead appearance • Excellent crack and corrosion resistance • High oxidation resistance up to 1100°C • Radiographic weld quality



E 316L-T1 Stainless Steel Flux Cored Wire

Element	С	Mn	Si	Cr	Ni
Percent	0.02	1.50	0.50	19.0	12.5

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SKU: E 316L-T1

Price:

Stock: instock

Categories: Flux Cored Wires, Stainless Steel Flux Cored Wires,

Welding Consumables

Product Description

E316LT-1 is a flux cored wire for single or multi-pass welds on stainless steels. E316LT-1 is noted for its low spatter generation, excellent bead shape and appearance, and ease of slag removal. It has very good deposit efficiency when used for flat, overhead, verticle and fillet welds of medium and heavy thickness plates. It has been designed to be used with 100% CO2 or 75-80% Argon + balance CO2 mixed shield gas.



E 347-LT1 Stainless Steel Flux Cored Wire

Element	С	Mn	Si	Cr	Ni	Cb
Percent	0.05	1.40	0.45	19	10	0.60

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SKU: E 347-LT1

Price:

Stock: instock

Categories: Flux Cored Wires, Stainless

Steel Flux Cored Wires, Welding

Consumables

Product Description

Ideal for welding of AISI 304, 304L, 321, 347 and their equivalents. The weld metal as excellent resistance to intergranular corrosion.